BELZONA® World leaders in the conservation of man-made resources and the environment

PRODUCT SPECIFICATION SHEET
BELZONA® 2121

1. PRODUCT NAME
Belzona® 2121
(D & A Hi-Coat Elastomer)
A thick film grade elastomeric repair compound for resurfacing applications.

2. MANUFACTURER
Belzona Inc.,
2000 N.W. 88th Court
Miami, Florida 33172

Belzona Polymerics Ltd.,
Claro Road, Harrogate,
HG1 4AY, England.

3. PRODUCT DESCRIPTION
A two component, thixotropic consistency material designed for recoating applications involving cavitation and erosion. This material can be applied to metal or rubber substrates. Supplied in two colors, red and black.

Applications
Linings on pump casings and impellers.
Guide vanes on hydroelectric turbines.
Protection of pipes, tanks and fluid handling equipment.
Anti-cavitation coating on ships' propellers.
Linings for vibrator feed bowls and deburring machines.

4. TECHNICAL DATA
Base Component

Appearance	Oil white viscous liquid
Density	1.06 - 1.09 g/cm^3
Viscosity	22,000 - 32,000 cps at 77°F (25°C)

Solidifier Component

Appearance	Paste
Color	Black / Red
Density	1.4 - 1.6 g/cm^3
Gel strength	250 - 350 g/cm

• *Shelf Life:*
Separate base and solidifier components shall have a shelf life of at least 3 years when stored between 32°F (0°C) and 86°F (30°C).

• *Working Life:*
Will vary according to temperature. At 77°F (25°C) the usable life of mixed material is 10 minutes.

• *Coverage Rate:*
Applied at a thickness of 20 mil. (500 microns), each 500 gram unit will cover an area of 9.8 sq.ft. (0.91 sq.m.). The volume capacity of mixed **Belzona® 2121** is 27.95 in.^{3} (458 cm^3) per 500 gram unit.

• *Volume Capacity:*
27.95 cu.in. (458 cc) per 500 gms.

• *Cure Time:*
Will be reduced for thicker sections and extended for thinner applications. Allow to solidify for the times shown in the chart below before subjecting it to the conditions indicated.

5. PHYSICAL/MECHANICAL PROPERTIES
Determined after 7 days cure at 77°F (25°C).

• *Abrasion Resistance:*
DIN
The abrasion resistance of the material when tested to DIN 53-516 will be typically 130 (relative volume loss).

Taber
The Taber abrasion resistance with 1 kg load is typically:
H18 Wheels (Wet)
at 70°F (21°C) 10 mm^3
at 170°F (77°C) 192 mm^3
loss per 1000 cycles

H18 Wheels (Dry)
at 70°F (21°C) 33 mm^3
at 170°F (77°C) 187 mm^3
loss per 1000 cycles

• *Adhesion:*
Typical adhesion values achieved when the material is used in conjunction with the designated surface conditions are:

Mild steel	ASTM D429 180 pli (3214 kgs/m)
Copper	ASTM D429 180 pli (3214 kgs/m)
Aluminum	ASTM D429 80 pli (1428 kgs/m)
Concrete	Elcometer Pulloff Test 900 psi (63.3 kgs/cm^2)*
GRP	ASTM D413 60 pli (1071 kgs/m)
Natural rubber	ASTM D413 14 pli (250 kgs/m)*
Polychloroprene	ASTM D413 47 pli (839 kgs/m)*
PVC	ASTM D413 18 pli (321 kgs/m)*
Styrene-butadiene	ASTM D413 80 pli (1428 kgs/m)*
Polyurethane	ASTM D413 80 pli (1428 kgs/m)*

** Cohesive failure in the substrate material*

• *Chemical Resistance:*
Once fully cured, the material will demonstrate excellent resistance to the following chemicals;

carbonic acid
15% hydrochloric acid
10% hydrofluoric acid
20% sulfuric acid
stearic acid
tartaric acid
10% ammonia solution
barium hydroxide
calcium hydroxide
lime water
magnesium hydroxide
25% potassium hydroxide
25% sodium hydroxide
grease
mercury
oil/water mixture

CURE TIMES

TEMPERATURE	41°F (5°C)	50°F (10°C)	59°F (15°C)	68°F (20°C)	77°F (25°C)	86°F (30°C)
Movement or use involving no loading or immersion	6 hrs	4 hrs	3 hrs	2 hrs	1½ hrs	1 hr
Full mechanical or thermal loading	3 days	2 days	2 days	1 day	1 day	1 day
Immersion in chemicals	5 days	3½ days	3 days	2½ days	2 days	1½ days

• *Radiation Resistance:*
The material, when tested to BS 4247, Part 1, 1981, "Surface materials for use in radioactive areas" has atypical Decontamination Factor (DF) of 35 and an Ease of Decontamination (ED) classifiaction of Fair.

This test determines the ease with which a radiation contaminated surface may be rendered free from contamination.

• *Compression Set:*
When tested in accordance with BS903 Part A6 typical compression set is 4.9%.

• *Electrical Properties:*
Dielectric Strength
Tested to ASTM D149 is typically 500 volts/mil (20,000 volts/mm).

Dielectric Constant
Tested to ASTM D150 is typically 7.5 at 1 MHz

Dissipation Factor
Tested to ASTM D150 is typically 0.07 at 1 MHz

Volume Resistivity
Tested to ASTM D257 is typically 1.3 x 10^{12} ohm cm.

Surface Resistivity
Tested to ASTM D257 is typically 1.5 x 10^{11} ohm.

• *Elongation:*
Tested in accordance with ASTM D412 (Die C) is typically 550%.

• *Heat Resistance:*
For many typical applications the product is suitable for operation in the temperature range -40°F to 150°F (-40°C to 65°C).

• *Leachable Chlorides:*
The leachable chloride levels of the solidified material when tested to ASTM D512C will be less than 20 ppm.

• *Radiation Resistance:*
The material, when tested to BS 4247, Part 1, 1981, "Surface materials for use in radioactive areas" has a typical Decontamination Factor (DF) of 35 and an Ease of Decontamination (ED) classifiaction of Fair.

This test determines the ease with which a radiation contaminated surface may be rendered free from contamination.

• *Sag Resistance:*
25 - 40 mil.

• *Shore A Hardness:*
Tested in accordance with ASTM D2240 is 85.

• *Tear Strength:*
Tested in accordance with ASTM D624 is typically 350 pli.

• *Tensile Strength:*
Tested in accordance with ASTM D412 (Die C) is typically 2000 psi (141 kgs/cm^2).

6. SURFACE PREPARATION AND APPLICATION PROCEDURES
For proper technique, refer to the Belzona Instructions For Use leaflet which is enclosed with each packaged product.

7. AVAILABILITY AND COST
Belzona® 2121 is available from a network of Belzona® Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona® Distributor in your area.

8. WARRANTY
Belzona® guarantees this product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona® Instructions For Use leaflet. Belzona® further guarantees that all its products are carefully manufactured to ensure the highest quality possible and tested strictly in accordance with universally recognised standards (ASTM, ANSI, BS, DIN, etc.). Since Belzona® has no control over the use of the product described herein, no warranty for any application can be given.

9. TECHNICAL SERVICES
Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

10. HEALTH AND SAFETY
Prior to using this material, please consult the relevant Material Safety Data Sheets.

11. APPROVALS/ ACCEPTANCES
ABS

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